

INTERLOC RIGID SYSTEM

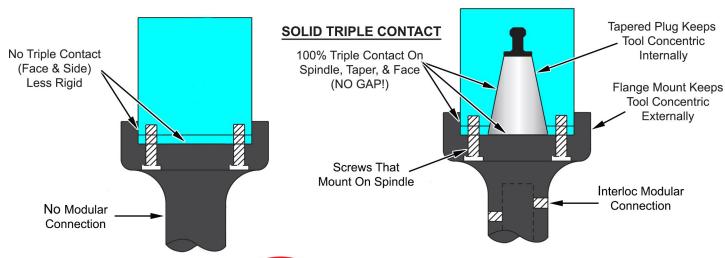
"INTERLOC RIGID"

The Interloc Rigid System is designed for very long reach tooling to utilize maximum strength and rigidity when machining steel, aluminum, or other exotic materials. With a triple contact on the spindle the Interloc Rigid helps reduce the amount of wear on the machine and the machine spindle. This triple contact also increases tooling life, feed rates, and depth of cut when machining. The Interloc Rigid System is also modular and allows you to interchange with various Interloc extensions, adapters, reducers, and cutters.

MFH Holders have a 4" bolt down circle & a 5.062" flange diameter that bolts down to your machine spindle head which gives you the benefit of being more rigid than the conventional CAT 40 or CAT 50 Holders. MFH Holders are part of the "Interloc Rigid System" which allows you to combine and interchange a wide range of tooling solutions using the modular Interloc connection system.

Standard Flange Mount Holders

Interloc Rigid Flange Mount Holders



Interloc Rigid MFH holders will fit most standard bolt down machine spindle heads & have a tapered plug available in CAT-50 or CAT-50 NMTB.

Interloc MFH Holders will attach directly to spindle making it more stable & rigid allowing you to take a heavy depth of cut & having less vibration.

INTERLOC RIGID BENEFITS

- Triple Contact On Spindle, Taper, & Face
- Up To 50% Feed Rate Increase
- · Increase Depth of Cut
- · Extremely Rigid & Stable
- · Decrease Vibration
- Increase Tooling Life & Accuracy



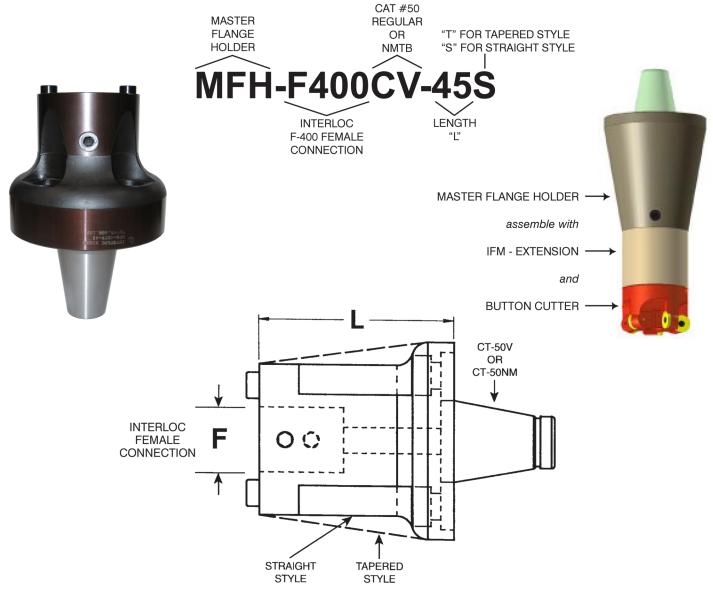
LONG REACH: Interloc Rigid Can Extend Over 30 Inches



(586) 739-7760 Fax (586) 739-7769

INTERLOC MASTER FLANGE HOLDER

"INTERLOC RIGID"



- Cooling through shanks available
- * Semi-special
- ◆ Custom sizes available

CATALOG NUMBER	INTERLOC FEMALE CONNECTION (F)	LENGTH (L)	LOCK SCREW	KEYWAY	KEYWAY SCREW
MFH-F400CV-45S	F400 INTERLOC	4.500	TS-625	TK-625	10 x 1.00
MFH-F400CV-65T		6.500			
MFH-F400CV-85T		8.500			
MFH-F400CV-105T		10.500			
MFH-F400CV-130T		13.000			

