



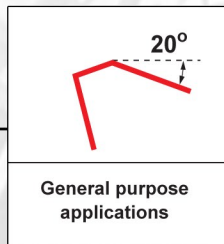
Troy Industries "Value Series" AXMT Indexable Inserts & Cutters

AXMT inserts have a precision pressed cutting edge, unlike our precision ground cutting edge Inserts. Being pressed gives the AXMT inserts the benefit of having a lower insert cost and are suitable for general purpose milling on roughing & semi-finishing applications.

"Value Series" AXMT-434 Indexable Inserts With TiAlSiN Coating

TiAlSiN Coating:

- Increased Hardness & Increased Heat Resistance
- For General Purpose Milling Of Alloy Steels



General purpose applications

Insert Edge

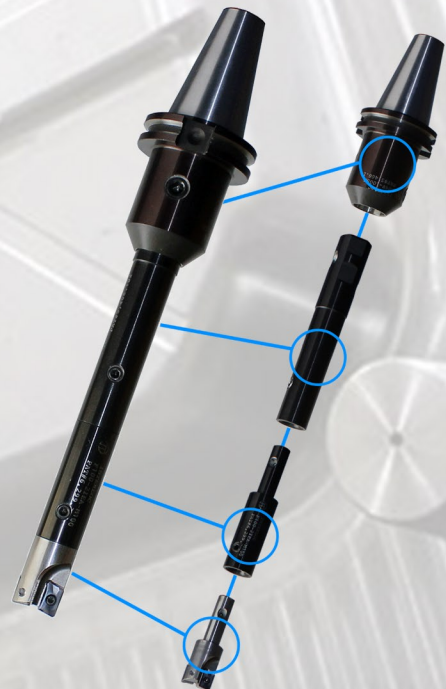
Price Per Insert:
~~Original Price: \$9.00~~
Special Offer Price \$7.25



50% OFF AXMT Cutters
When Purchasing 50 AXMT-434 Inserts



Interloc Modular AXMT Cutters
Now Available



INTERLOC AXMT CUTTERS & INSERTS

* Assembles with shanks, extensions and reducers *

"INTERLOC DRIVE SYSTEM"

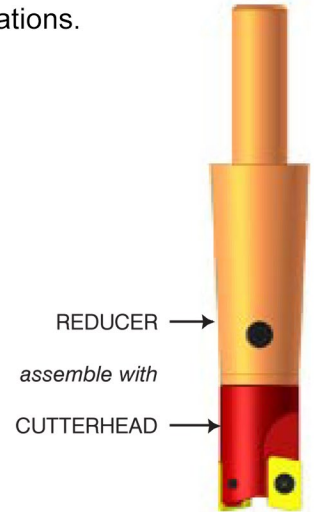
NEW!

Troy Industries "Value Series" AXMT Indexable Inserts & Cutters

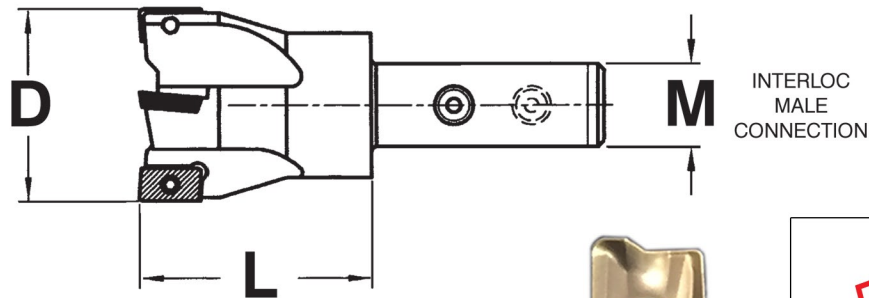
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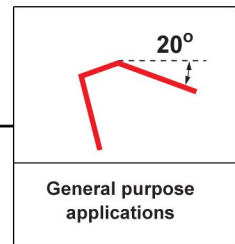
INTERLOC CUTTERHEAD
 INSERT STYLE
ICH-100AXM-2
 CUTTING DIAMETER
 NUMBER OF FLUTES



REDUCER →
 assemble with
 CUTTERHEAD →



INTERLOC MALE CONNECTION



CUTTING STLYE
Face Milling, Shoulder Cutting, Grooving, & Pocket Cutting
APPLICATIONS
Roughing & Semi-finishing

TiAlSiN Coating:

- Increased Hardness & Increased Heat Resistance
- For General Purpose Milling Of Alloy Steels

- ❖ Cooling through shanks available
- ◆ Custom sizes available

AXMT INSERTS		
CATALOG NUMBER	RADIUS (R)	AVAILABLE GRADES
AXMT-434	0.0625	TiAlSiN

CATALOG NUMBER	INTERLOC MALE CONNECTION (M)	EFFECTIVE CUTTING DIAM. (D)	LENGTH (L)	NUMBER OF FLUTES	INSERT NUMBER	INSERT SCREW #	TORX WRENCH #
ICH-100AXM-2	M100 INTERLOC	1.000	1.500	2	AXMT-434	TS-10I	T-15
ICH-125AXM-2	M125	1.250		3			
ICH-150AXM-3	INTERLOC	1.500		4			
ICH-200AXM-4	M200 INTERLOC	2.000	2.000				



(586) 739-7760 Fax (586) 739-7769

INTERLOC AXMT BD-CUTTERS & INSERTS

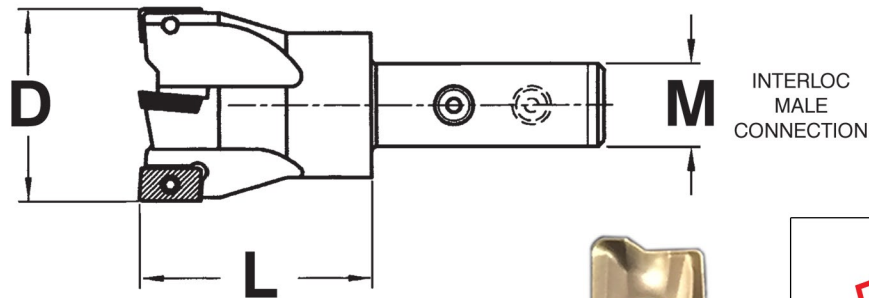
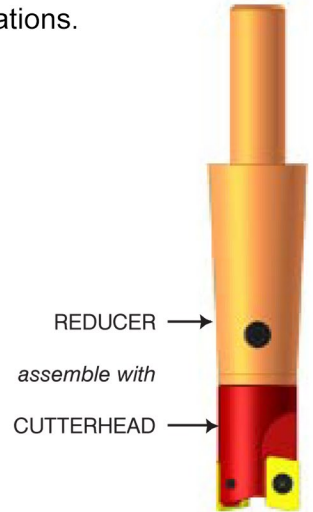
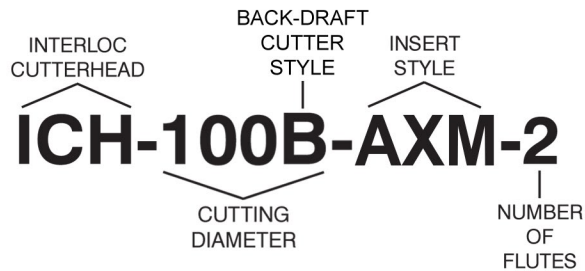
* Assembles with shanks, extensions and reducers *

"INTERLOC DRIVE SYSTEM"

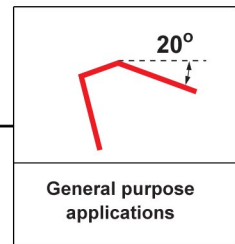
NEW!

Troy Industries "Value Series" AXMT Indexable Inserts & Back-Draft Cutters

AXMT inserts have a precision pressed cutting edge, unlike our precision ground cutting edge Inserts. Being pressed gives the AXMT inserts the benefit of having a lower insert cost and are suitable for general purpose milling on roughing & semi-finishing applications.



AXMT Cutterhead
Back Draft Angle = 3°



CUTTING STYLE
Face Milling, Shoulder Cutting, Grooving, & Pocket Cutting
APPLICATIONS
Roughing & Semi-finishing

TiAlSiN Coating:

- Increased Hardness & Increased Heat Resistance
- For General Purpose Milling Of Alloy Steels

- ❖ Cooling through shanks available
- Cutting diameter and insert clearance is based on .062 R insert.
- ◆ Custom sizes available

AXMT INSERTS		
CATALOG NUMBER	RADIUS (R)	AVAILABLE GRADES
AXMT-434	0.0625	TiAlSiN

CATALOG NUMBER	INTERLOC MALE CONNECTION (M)	EFFECTIVE CUTTING DIAM. (D)	LENGTH (L)	NUMBER OF FLUTES	INSERT NUMBER	INSERT SCREW #	TORX WRENCH #
ICH-100B-AXM-2	M100 INTERLOC	1.000	1.500	2	AXMT-434	TS-10I	T-15
ICH-125B-AXM-2	M125	1.250		3			
ICH-150B-AXM-3	INTERLOC	1.500		4			
ICH-200B-AXM-4	M200 INTERLOC	2.000	2.000				



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